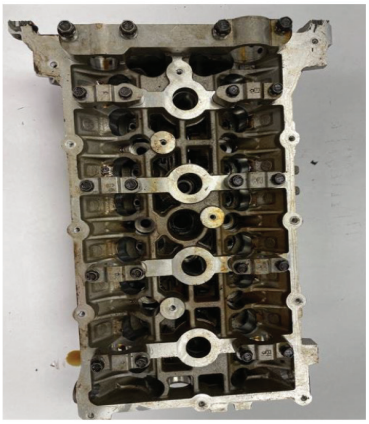
KYZEN
Where Science and Care Converge.

PRODUCT BULLETIN

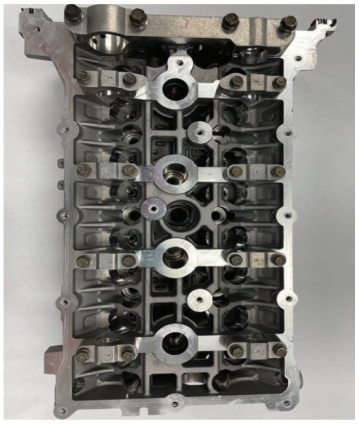
METALNOX® M6356

Advanced Aqueous Cleaner for Remanufacturing Operations

METALNOX® M6356 is a heavy-duty cleaning chemistry designed for remanufacturing operations. M6356 effectively removes heavy oils and burned-on carbon in both spray and immersion cleaning processes. M6356 is compatible with both steel and aluminum parts. M6356 has proven to provide long bath life, with very high degrees of carbon removal, resulting in up to 80% reduction on media blasting operations, labor and material.



Before



After

- **Recommended for cleaning parts with heavy amounts of carbon smut**
- **Rapidly Splits Oil For Removal via Coalescer and/or Skimming**
- **Can be used in both spray and immersion cleaning processes**
- **Provides up to 80% reduction on media blasting operations**

PRODUCT PROPERTIES

pH (10g/L)	11.3
FLASH POINT	None to Boiling
BOILING POINT	205°F/96°C
WATER SOLUBLE	Complete
VOC, @ 10%	0.5 g/L

TYPICAL PROCESSES

APPLICATION	Spray or Immersion
CONCENTRATION	8 - 12%
TEMPERATURE	135°-155°F/57°-68°C
RINSE	Optional as required
DRY	Air

The above process parameters are recommendations based on extensive testing done in KYZEN's application lab. Your KYZEN sales representative can assist you in optimizing your process parameters.

STORAGE AND HANDLING

- Packaged in Polyethylene Containers
- Store at 5-50°C/41-122°F in Original Container
- Standard Chemical Handling Practices
- Shelf Life of 5 Years, in Sealed Containers of 5 gallons / 25 liters or more

AVAILABILITY

- 1 Gallon
- 5 Gallons
- 55 Gallons
- 5 Liters*
- 25 Liters*
- 208 Liters*

* Liters Available in South Asia and Europe

METALNOX® M6356

Advanced Aqueous Cleaner For Remanufacturing

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ENVIRONMENTAL, HEALTH AND SAFETY REGULATIONS

METALNOX M6356 is RoHs compliant and Halogen-free in accordance with RoHS Directive (EU) 2015/863 and EN 14582:2016. M6356 has a negligible global warming potential, is not regulated as an Ozone Depleting Chemical in the United States, and is not listed as a Hazardous Air Pollutant. Refer to the Safety Data Sheet for more information.

REACH ✓ KYZEN is an ISO 9001:2015 company.



COMPATIBILITY

METALNOX M6356 is compatible with all materials of construction used in industrial parts cleaning systems and processes. For specific compatibility information, please contact your KYZEN representative.

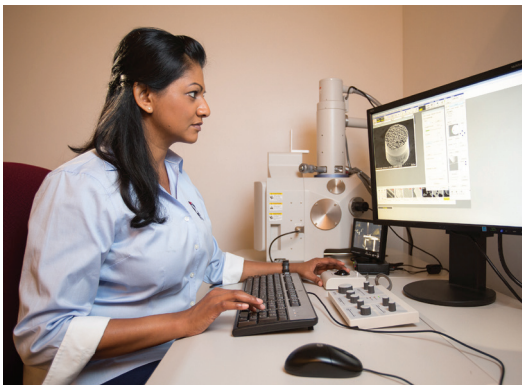


FREE CLEANING TRIALS AND PROCESS OPTIMIZATIONS

KYZEN will conduct complimentary trials at your factory or "risk-free" testing in one of our global applications laboratories in North America, Asia or Europe to ensure you achieve your goal. Increase your yields and product reliability by identifying and tuning the critical parameters of your cleaning process. With our commitment to science and understanding process, KYZEN has the flexibility to simulate and refine any cleaning process – including yours!

Each laboratory is fully equipped with an extensive array of cleaning and analytical equipment, including, but not limited to:

- *Batch Washers*
- *In-Line Washers*
- *Ultrasonic Systems*
- *SUI Systems*
- *Vapor Degreasers*
- *GC (TCD and FID)*
- *Scanning Electron Microscope (SEM)*
- *Ion Chromatography*
- *FTIR Spectrophotometer*
- *Humidity Chamber*
- *High Powered Microscopes*





Aqueous, Semi-Aqueous and Vapor Phase Chemistries • Process Evaluation and Optimization
Contract Cleaning • Cleanliness Testing • Soil Analysis

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